



S-7 / S-7 Liquid

PRODUCT DESCRIPTION

S-7 is a catalyzed sodium sulfite based oxygen scavenger designed to protect low to medium pressure boiler systems against corrosion. Oxygen present in feed water can cause severe damage to boiler equipment if left unchecked. An oxygen induced attack can lead to pitting corrosion on the metal surface, which can result in rapid failure of the boiler. Ten parts of S-7 are necessary to remove one part oxygen. It is not recommended to use S-7 in high pressure boilers.

$$(10 \times \text{Dissolved Oxygen}) + \frac{\text{Residual} \times 1.6}{\text{Feed Water Cycles}} = \text{ppm Sodium Sulfite Required}$$

S-7 Liquid is a bisulfite-based oxygen scavenger which will rapidly remove oxygen from feed water or boiler water. S-7 Liquid can also be used in softening treatments and reverse osmosis systems. S-7 Liquid is easy to use - it can be fed directly from container.

FEATURES

- Economical
- Safe to use
- Easy control
- Effective against dissolved oxygen
- Compatible with other Cortec additives such as M-645
- Compatible with Cortec's corrosion inhibitors for boilers, such as VpCl®-615 and VpCl®-617

TYPICAL PROPERTIES

S-7

Color Off-white to tan
 Physical Form Granular powder
 pH 9.5-10.5 (1% aqueous)
 Specific gravity 2.63 @ 68°F (20°C)
 Solubility in water 17%
 Shelf Life up to 2 years
 (properly sealed container)

S-7 Liquid

Color Clear yellow to green
 Physical Form Liquid
 pH 3.7-5.3 (1% aqueous)
 Specific gravity 1.33 @ 68°F (20°C)
 Solubility in water Complete
 Shelf Life up to 2 years
 (properly sealed container)
 Density 10.9-11.1 lb/gal
 (1.31-1.33 kg/l)

DOSAGE

The dosage will vary depending on the amount of dissolved oxygen in the boiler water. A starting dosage of S-7 is 100 ppm. S-7 should continue to be added until desired dissolved oxygen level is reached in the boiler water.

A sufficient amount of S-7 Liquid should be fed to maintain a sulfite (SO₃)²⁻ residual of 20-40 ppm in the boiler water. Feed 20 ppm per ppm of oxygen.

APPLICATION

Maximum and minimum limits are specified for control of boiler water sodium sulfite concentrations. Do not hesitate to increase or decrease the feed of this chemical, as necessary, in order to keep boiler water sulfite concentrations between the specified limits. Minimum residual levels of sodium sulfite should be between 30-60 ppm, when the boiler is operating below 150 psi. The recommended limits for sodium sulfite control are:

| Boiler Pressure | Sodium Sulfite Residual |
|-----------------|--------------------------------|
| 0-150 psi | 30-60 ppm |
| 150-300 psi | 20-40 ppm |
| 300-600 psi | 20-30 ppm |
| 600-900 psi | 10-15 ppm |
| 900-1200 psi | 5-10 ppm |
| 1500 psi | Sodium Sulfite Not Recommended |

Test kits can be purchased from companies such as the HACH Company to monitor the level of dissolved oxygen.



FOR INDUSTRIAL USE ONLY
KEEP OUT OF REACH OF CHILDREN
KEEP CONTAINER TIGHTLY CLOSED
NOT FOR INTERNAL CONSUMPTION
CONSULT SAFETY DATA SHEET FOR MORE
INFORMATION

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